HOW TO: FINAL ASSEMBLY A CONCRETE MIXER

1. FULLY UNPACK UNIT, CUT STRAPS, REMOVE ALL CARDBOARD, REMOVE ALL PLASTIC WRAP AND ALL PROTECTING PACKING MATERIAL FROM UNIT.

YOU SHOULD SEE

- 1 TOWING HITCH WITH A QUICK PIN AND A HEX BOLT WITH NUT
- 2 WHEELS (12” OR 13”)
- 1 AXLE WITH SPEED HUBS AND WHEEL LUGS BOLTED ON
- 2 AXLE LEIF ATTACHED INTO MIXER FRAME

2. AFTER UNWRAPPING THE MIXER, LOCATE THE 2 LOOPS ON THE BOTTOM OF THE MIXER, THEY SHOULD BE ATTACHED TO THE SPRING LEAVES STANDARD ON ALL OUR CONCRETE MIXERS.
4. PROCEED TO FASTEN WHEEL LUG NUT AT NO MORE THAN 105 FT.-LBS.

5. ONCE WHEELS ARE FASTENED PROCEED TO REMOVE HARDWARE THAT HOLDS MACHINE TO PALLET USING A 9/16 WRENCH AND/OR DEEP SOCKET.
6. ONCE PALLET HARDWARE IS REMOVED AND USING APPROPRIATED EQUIPMENT, PUT THE MIXER DOWN TO THE GROUND. ONE SUGGESTION IS TO USE LIFTING STRAPS ROUTED THOUGH MIXER YOKE.

7. ONCE LIFTING STRAP IS SECURED. USING A FORKLIFT FORK PROCEED TO PUT UNIT DOWN ON THE GROUND.