



BTM Equipment, INC dba TK EQUIPMENT

14419 Atlanta dr
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HOW TO

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HOW TO: FINAL ASSEMBLY A CONCRETE MIXER

1. - FULLY UNPACK UNIT, CUT STRAPS, REMOVE ALL CARDBOARD, REMOVE ALL PLASTIC WRAP AND ALL PROTECTING PACKING MATERIAL FROM UNIT.



YOU SHOULD SEE

- 1 TOWING HITCH WITH A QUICK PIN AND A HEX BOLT WITH NUT
- 2 WHEELS (12" OR 13")
- 1 AXLE WITH SPEED HUBS AND WHEEL LUGS BOLTED ON
- 2 AXLE LEIF ATTACHED INTO MIXER FRAME

2. - AFTER UNWRAPPING THE MIXER, LOCATE THE 2 LOOPS ON THE BOTTOM OF THE MIXER, THEY SHOULD BE ATTACHED TO THE SPRING LEAVES STANDARD ON ALL OUR CONCRETE MIXERS.





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3. – REMOVE THE HEX NUTS ON THE U- LOOPS AND PLACE THE AXLE TROUGH THE LOOPS THEN RE INSTALL AND TIGHTEN THE HARDWARE. THE AXLE GUIDES CAN BE FACING AFRONT OR REAR, MAKE SURE THE AXLE GUIDE IS INSIDE THE U BOLTS BEFORE TIGHTENING.





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4. - PROCEED TO FASTEN WHEEL LUG NUT AT NO MORE THAN 105 FT.-LBS.



5. ONCE WHEELS ARE FASTENED PROCEED TO REMOVE HARDWARE THAT HOLDS MACHINE TO PALLET USING A 9/16 WRENCH AND/OR DEEP SOCKET.





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6. ONCE PALLET HARDWARE IS REMOVED AND USING APPROPRIATED EQUIPMENT, PUT THE MIXER DOWN TO THE GROUND. ONE SUGGESTION IS TO USE LIFTING STRAPS ROUTED THROUGH MIXER YOKE.



7. ONCE LIFTING STRAP IS SECURED. USING A FORKLIFT FORK PROCEED TO PUT UNIT DOWN ON THE GROUND.

8. INSTALL MIXER 2" OR PINTLE HITCH (INCLUDED WITH MIXER). MAKE SURE THAT THE QUICK PIN IS USED ON THE OUTSIDE OF THE MACHINE AND THE BOLT & NUT IS USED ON THE INSIDE OF THE MACHINE.

